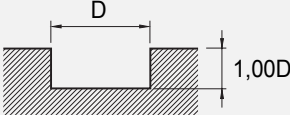
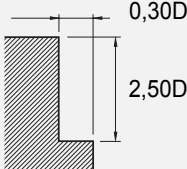


Material	Kupfer copper						Aluminium aluminum					
			Nutenfräsen slotting	Umsäumen side milling				Nutenfräsen slotting	Umsäumen side milling			
Ø	Drehzahl rpm	Vorschub feed	Schnitttiefe depth of cut		Schnitttiefe depth of cut		Drehzahl rpm	Vorschub feed	Schnitttiefe depth of cut		Schnitttiefe depth of cut	
	min <sup>-1</sup>	mm / min	Ap (mm)	Ae (mm)	Ap (mm)	Ae (mm)	min <sup>-1</sup>	mm / min	Ap (mm)	Ae (mm)	Ap (mm)	Ae (mm)
6,00	4.200	1500	6,000	6,000	15,000	1,800	8.000	1800	6,000	6,000	15,000	1,800
8,00	3.200	1500	8,000	8,000	20,000	2,400	6.000	1800	8,000	8,000	20,000	2,400
10,00	2.600	1500	10,000	10,000	25,000	3,000	4.800	1800	10,000	10,000	25,000	3,000
12,00	2.100	1500	12,000	12,000	30,000	3,600	4.000	1800	12,000	12,000	30,000	3,600
16,00	1.600	1500	16,000	16,000	40,000	4,800	3.000	1800	16,000	16,000	40,000	4,800
20,00	1.300	1500	20,000	20,000	50,000	6,000	2.400	1800	20,000	20,000	50,000	6,000
Schnitttiefe depth of cut	<div>   </div>											